



# Vytron-N

## Synthetic Metalworking Fluid

### DESCRIPTION

Superior synthetic cutting fluid for general-purpose use.

### FEATURES

- General Purpose Use
- No mineral oil
- Minimal maintenance
- Prolongs sump life
- Dry-film corrosion protection for work pieces and machines

### APPLICATIONS

- General machining
- Grinding
- Sawing
- Tapping
- Drilling
- Turning
- Milling

### MATERIALS COMPATIBILITY

- Ferrous Metals
- Titanium
- Not recommended for Aluminum.
- Not recommended for Brass, Bronze, and Copper.

### DIRECTIONS

FOR PRODUCT/APPLICATOR TROUBLE SHOOTING:  
Use a refractometer to measure coolant concentration.  
Use Triadine 20 or Grotan for microbial control in sump tanks. Call Technical Sales for detailed questions pertaining to the products.

### AVAILABLE PRODUCTS

Part No.	Net Contents	Units/Case
75554	55 gal	1
75054	5 gal	1
75014	1 gal	4



### PROPERTIES

Appearance / Physical State	Blue
Class	Synthetic
pH Value	9.8
Specific Gravity	1.05
Density	8.8 lbs/gal
Flash Point	> 200°F (93°C)
Total Chlorine	None
Mineral Oil	0%
Water Solubility	Soluble
Dilution Ratio	Machining, Tapping, Drilling, Turning, Milling: 10:1-25:1 Cut-off Sawing: 15:1-30:1 Form Grinding: 20:1-30:1
Refractometer Readings	10:1=3.0 20:1=1.6 30:1=1.2

### SHELF LIFE INFORMATION

1 year



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