



# STEEL RED™

## Layout Fluid

### DIRECTIONS

- Apply to a surface that is clean, dry and free of oil and grease.
- Apply a thin film to surface.

### FEATURES

- Steel Red provides a uniform deep color that prevents glare and eye strain.
- Allows for sharp, clear, and precise scribes.
- Provides a thin film without cracking/chipping and adds practically no thickness to work surface.
- Meets A-A 59168 dated 21st May 2014 paragraph 3.1.1 thru 3.2.4.4 with the exception of 3.3(chemical resistance to chlorinated solvents).
- Dries within minutes.
- Reveals defects and pinholes in a variety of surfaces.
- Great for inspection of gear tooth contact patterns.
- Available in multiple package sizes.
- Does not contain any reportable amounts of Xylene.

### MATERIALS COMPATIBILITY

- Safe on most surfaces
- Removable with DYKEM® Remover & Cleaner.
- Surface tests should be run to determine compatibility prior to use

### HEALTH AND SAFETY

- Flammable liquid and vapor. Keep away from heat, sparks and flame. Use only with adequate ventilation. Avoid contact with skin and eyes.



### PHYSICAL PROPERTIES

Appearance / Physical State	Red
Odor	Alcohol
Specific Gravity	<1
VOC Content	92% - 94% by weight
Flash Point	53°F
Dry Time	< 2 minutes (Note: Drying time may vary depending on film thickness)
Shelf Life	3 years

### AVAILABLE IN

Net Contents	Cnt. Type	Units/Case	Approx. Case Wt.	Part #
12 oz / 340 g	aerosol	12	13 lbs	80096
2 oz	felt tip applicator	12	3 lbs	80296
4 oz	brush-in-cap	12	4 lbs	80396
8 oz	brush-in-cap	12	6 lbs	80496
1 qt	bottle	12	25 lbs	80696



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